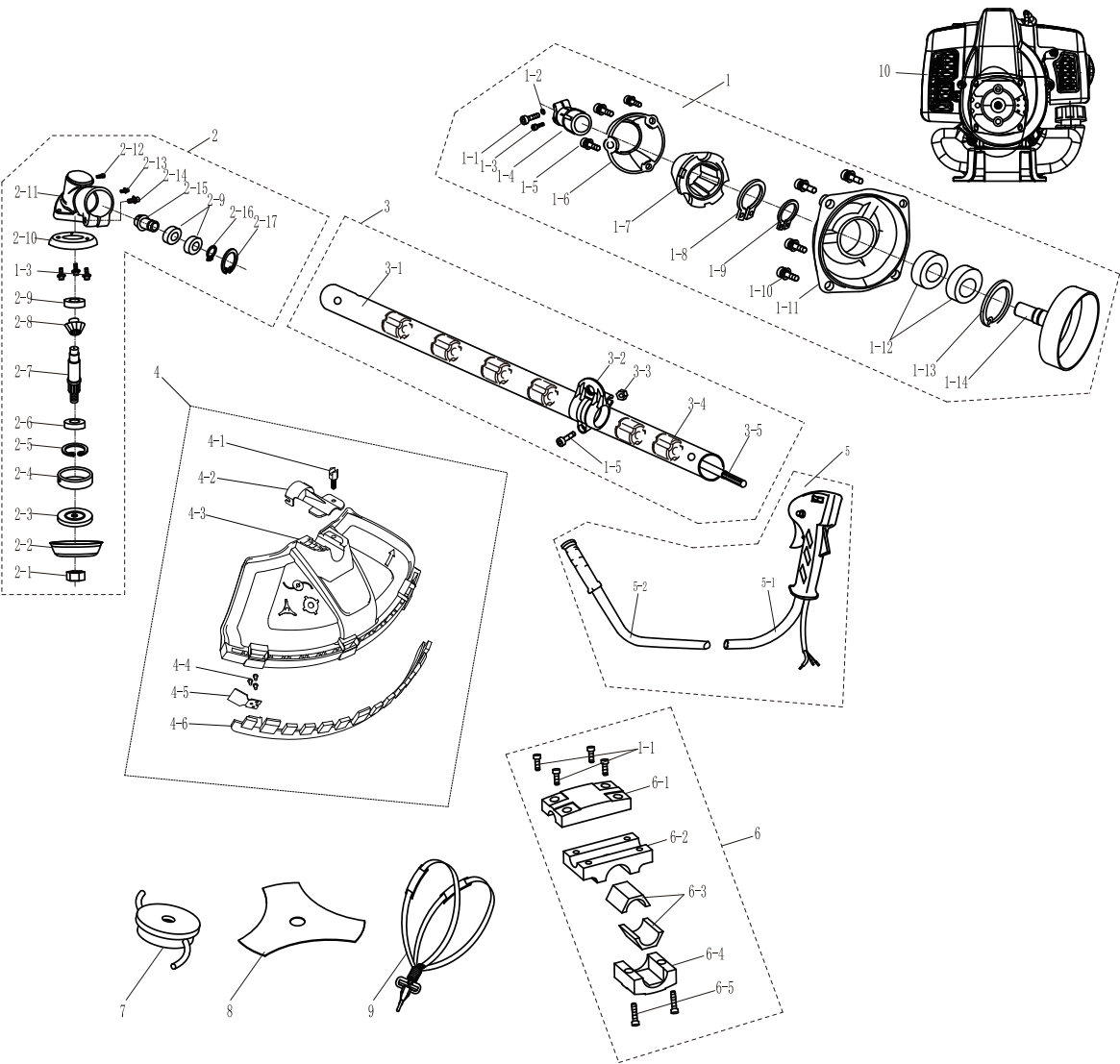


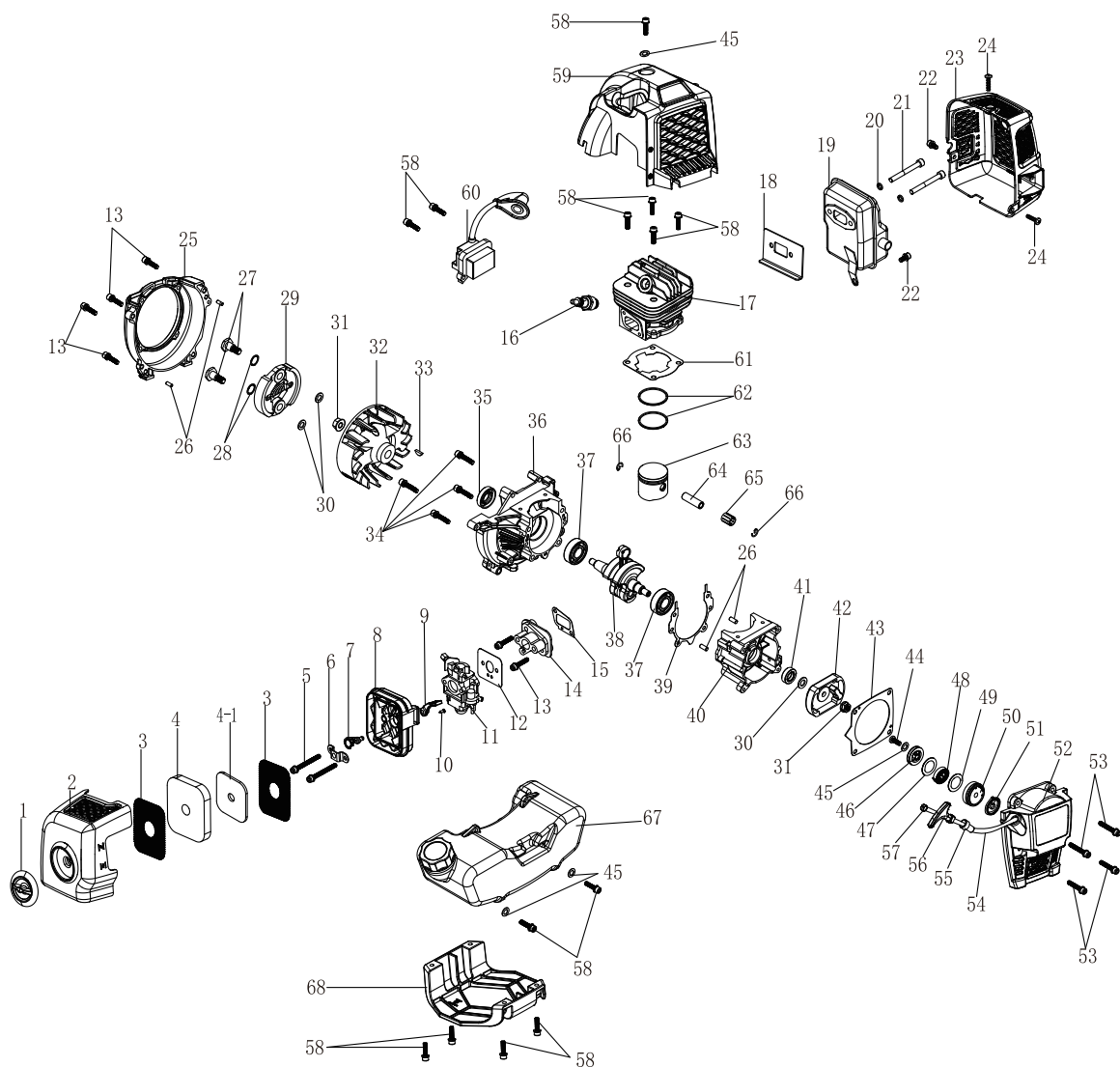
ASSEMBLY DIAGRAM



PARTS LIST

NO.	Description	Qty.	NO.	Description	Qty.
1	Connectiong part assy	1	4-4	Screw ST3.9x12F	3
1-1	Screw M6×20	5	4-5	Small blade	1
1-2	Washer 6	1	4-6	Blade bracket	1
1-3	Screw M5X12	4	5	On-off switch handle assy	1
1-4	Clamp plate	1	5-1	Switch assy	1
1-5	Screw M5X20	4	5-2	Left handle	1
1-6	Connecting part-B	1	6	Handle location assy	1
1-7	Anti-vibration rubber	1	6-1	Handle bracket cover-up	1
1-8	Clip 32	1	6-2	Handle bracket	1
1-9	Clip 15	1	6-3	Damper	2
1-10	Screw M6X25	4	6-4	Handle bracket cover-down	1
1-11	Connecting part-A(double bearing)	1	6-5	Screw M6X25	2
1-12	Bearing 6202-2RS	2	7	Nylon cutter	1
1-13	Clip 35	1	8	3T Blade	1
1-14	Clutch drum(double bearing)	1	9	Belt	1
2	Gear case assy	1	10	1E40F-5M/1E44F-5M engine assy	1
2-1	Nut M10×1.25(left side)	1	2-15	Small conical gear	1
2-2	Cover-1	1	2-16	Clip 10	1
2-3	Holder	1	2-17	Clip 26	1
2-4	Spline pad	1	3	Working pole assy	1
2-5	Clip 32	1	3-1	Pole Ø28XØ24X1475	1
2-6	Bearing 6201-2RS	1	3-2	Hardness clamp	1
2-7	Spline shaft	1	3-3	Nut M5	1
2-8	Large conical gear	1	3-4	Bearing	6
2-9	Bearing 6000-2RS	3	3-5	Shaft Ø8×1530	1
2-10	Cover-2	1	4	Protector	1
2-11	Gear case assy	1	4-1	Protector screw	2
2-12	Bolt M6×10	1	4-2	Protector connector	1
2-13	Screw M6×14	1	4-3	Protector body	1
2-14	Screw M6×25	1			

ASSEMBLY DIAGRAM



PARTS LIST

NO.	Description	Qty.	NO.	Description	Qty.
1	Air filter knob	1	35	Oil seal-left FB15x30x7	1
2	Air filter cover	1	36	Crankcase left	1
3	Bracket	2	40	Crankcase right	1
4	Rough filter	1	37	Bearing 6202	2
4.1	Fine filter	1	38	Crankshaft CG430M	1
5	Screw M5x58	2	39	Crankcase gasket	1
6	Air filter plate	1	41	Oil seal-right FB15x30x7	1
7	Choke valve	1	42	Easy start center plate	1
8	Air filter bracket	1	43	Aluminium plate	1
9	Hand shake	1	44	Screw ST4.8 X 16	1
10	Screw ST3.5x10C	1	45	Washer 5	4
11	Carburetor	1	46	Reel-small	1
12	Carburetor gasket	1	47	Washer	1
13	Screw M5x25	2	48	Spring	1
14	Inlet pipe	1	49	Spring washer	1
15	Inlet pipe gasket	1	50	Reel	1
16	Spark plug	1	51	Start spring	1
17	Cylinder 1E40F-5/42.7cc	1	52	Start cover	1
18	Muffler gasket	1	53	Screw M5 x 30	4
19	Muffler	1	54	Start rope	1
20	Washer 6	2	55	Rope	1
21	Screw M6 x 55	2	56	Start knob	1
22	Screw M5x12	2	57	Rope seat	1
23	Muffler cover	1	58	Screw M5 x 20	13
24	Screw ST4.8 X 14	2	59	Cylinder cover	1
25	Fan cover	1	60	Ignition coil	1
26	Location pin 5 x 10	4	61	Cylinder gasket	1
27	Clutch bolt	2	62	Piston ring CG430M	2
28	Clutch bolt gasket	2	63	Piston 1E40F-5/42.7cc CG430M	1
29	Clutch assy	1	64	Piston pin CG430M	1
30	Clutch washer	2	65	Needle bearing CG430M	1
31	Nut M8	2	66	Piston clip	2
32	Flywheel	1	67	Oil bottle assy	1
33	Key 3 x 5x 13	1	68	Oil bottle protector	1
34	Screw M5 x 35	4			